

## 25 years experience in application and service Particle measurement in real time

### In process + In line + In situ + In realtime + On line

We like to introduce to you a small selection of applications with inline particle technology in different application areas with 3D ORM-sensors since 1989 .

#### Product series of sensors for in situ particle measurement



The sensor size was minimized about 2/3 in the time of development for R &D lab application like bio fermentation!

**MTS** Sensors are working from the lab, pilot plant and in the production process in all scale up and down requirements

Optional Measuring ranges  
Optional Temperature ranges  
Pressure:

> 0,5 up to 2000  $\mu\text{m}$   
minus 40°C up to 165 °C  
Vacuum up to 1000 bar

Operating hours of the sensor from 50.000 hours – this reality of **MTS** quality.  
Maintenance savings of 48.000 \$ and more

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Working in high concentrated mediums in real time allows measurements in original products. **MTS**-sensor helps to observe and formulate new formulas.



Fig. 1 Production of emulsion in homogenizer



Fig. 2 ParticleScan 2000 - 2008

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**Fig. 3 Fitting of the sensor in an homogenizer for continuous measurement**



**Fig 4 ParticleScan in a lab configuration until 2006**

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**Fig 5 3D ORM Sensor – measurement of steel particles against water flow**



**Fig 6 The sensor is situated in water stream and fluid steel goes in opposite direction**

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**Fig 7 At the meeting point of steel and water, the sensor measures particle size in the origin and controlled by changing of volume streams of steel and water**

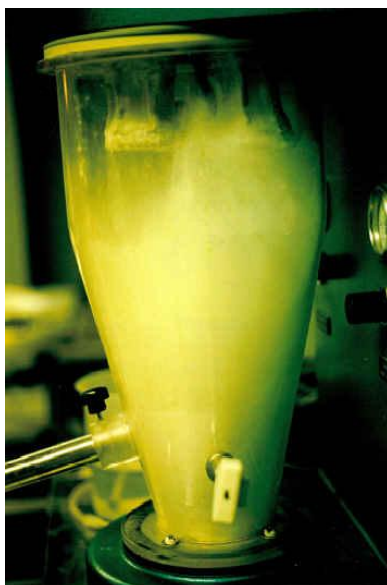


**Fig. 8 Measurement of dry powders in the range of 2 – 500  $\mu\text{m}$  in a riser with expedited speed of 30m/s**



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**Fig. 9 Sensor in a fluidizer bed**



**Fig. 10 Measuring range from <10 to 500  $\mu\text{m}$**

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**Fig. 11 Sensor in a fluidized bed**



**Fig. 12 Fitting in a reactor - 55.000 working hours without trouble**

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**Fig. 13** Particles size measurement in an extruder with 300 bar



**Fig. 14** Sensor fitted in a barrel for product checking



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**Fig. 15 Sensor in a Vakumix-Homogeniser**



**Fig. 16 Controlling in a mill – dry powder at 140°C and 3 bar with particle speed of 25 m/s for more than 12 years at Südchemie Duisburg Germany**

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**Fig. 17 Evaluation device for process control**



**Fig. 18 Optimization at crystallization of sugar pan**

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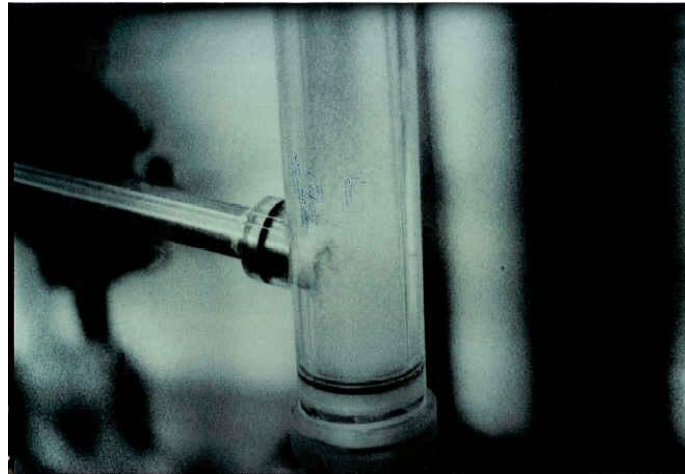
**Fig. 19 riser for light weight concrete**



**Fig. 20 Mill controlling with inline particle measurement**

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**Fig. 21 Sensor in a fluidized bed for crystallization trials**



**Fig. 22 Particle measurement of cement in a riser; range: >1 -30  $\mu$ m**

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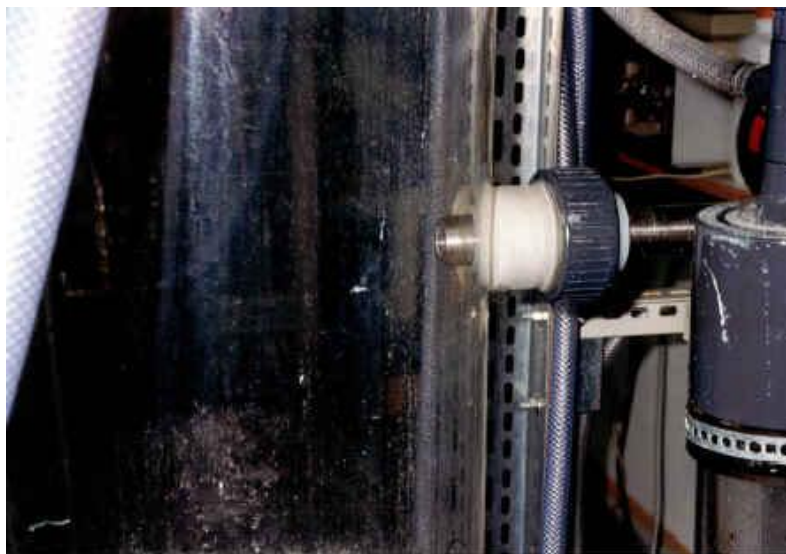


Fig. 23 Fitting in a bubble column reactor range: 2 - 1000  $\mu\text{m}$

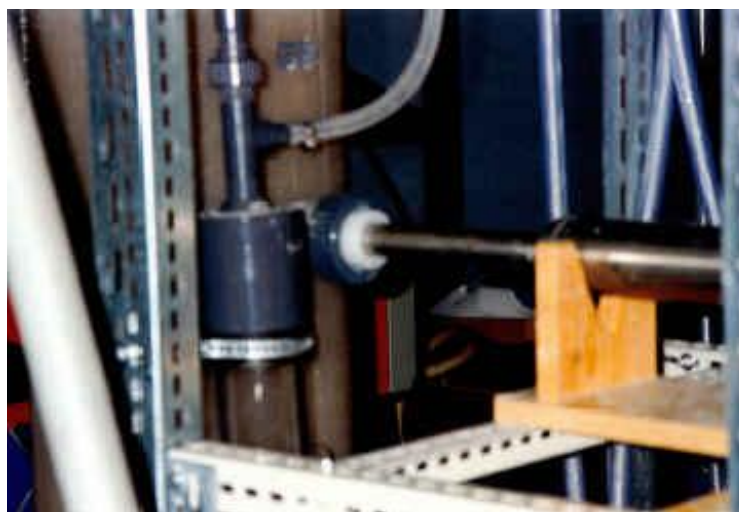


Fig. 24 3D ORM Sensor in a bubble column reactor

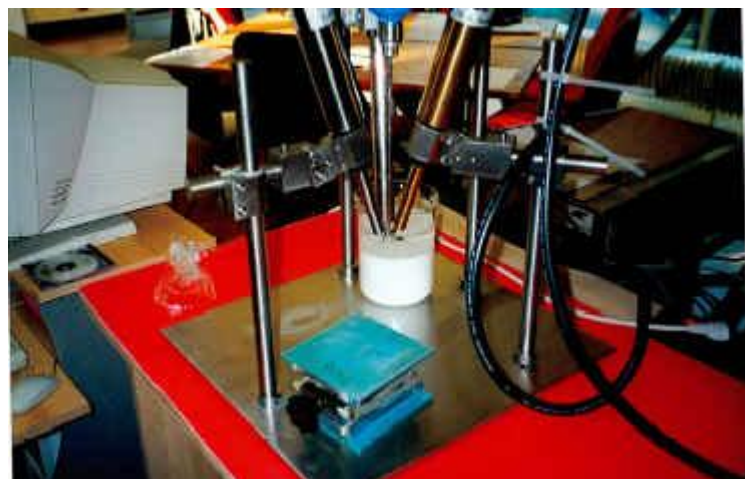


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**Fig. 25 Measurement of bubbles; range: 10 -1000  $\mu\text{m}$  with a special 2D ORM System Electronic**



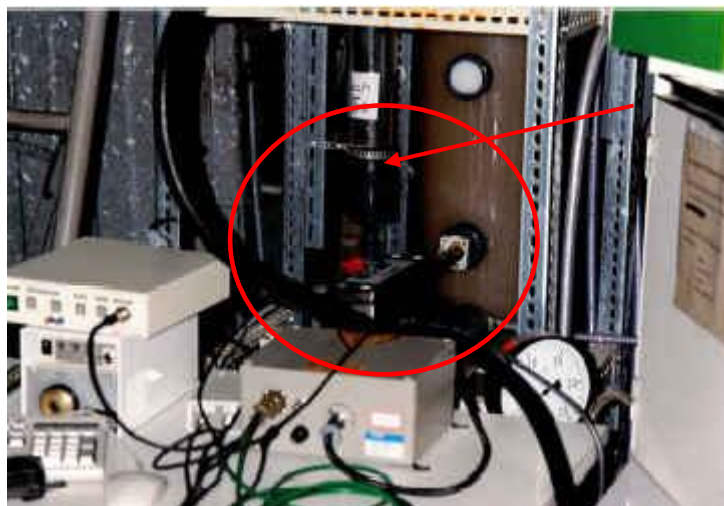
**Fig. 26 Size measurement of special emulsion with 70% oil**

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**Fig. 27 In situ controlling in a high pressure homogenizer at 1000 bar**



**Fig. 28 In situ image analysis with PIA-sensor to analyze shape and size of flocks in a bubble reactor**

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**Fig. 29 Silica slurry in a classifier**



**Fig. 30 In Process in situ measurement in a fluidised bed**

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**Fig.29 Sensor with homogenizer for cosmetic industry**



**Fig.31 fine chemicals slurry, range: 0,5 to 125  $\mu$ m at 150°C**



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**Fig. 32 Sensor fitting in a reaction cell; pressure:200 bar and 160°C; range:  
2 to 2000  $\mu\text{m}$**



**Fig.33 Controlling of silo in a pneumatic riser. If particle size is differing from  
the norm it will be switch to the reserve silo automatically.  
Range: 0,5 – 60  $\mu\text{m}$**



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**Fig.34 Measuring of particle size and ultra sound**



**Fig. 35 Particle measurement in a mini plant granulator**

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**Fig. 36 Measurement of milk and yogurt –trial in the  
Hohenheim application centre**

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Long term experience and competence – this is what I stand for

**Friedel H. Schwartz**

**Messtechnik Schwartz GmbH**



**MTS at POWTECH**